



"The Adhesive Experts"

Exclusive Adhesive-Plus Service Program

The Adhesive-Plus program is a preventative maintenance program that has been developed to help our customers by properly maintaining their hot melt application equipment and box machines.

Some of the major benefits of this plan are:

- Increasing the overall life of your hot melt equipment and box machines.
- Reducing down-time.
- Reducing board and adhesive waste.
- Reducing the cost of replacement parts and repairs.
- Increasing the overall efficiency of your packaging machinery.

The Adhesive-Plus program is exclusively for customers that purchase at least 1,000 lbs. of adhesive per month from KEE-PAK, Inc. Although it is not implemented as a contract plan, it is understood that the quarterly equipment services are to be performed to each machine, as long as the hot melt adhesive products being used in the system(s) are purchased from KEE-PAK, Inc. Machine services will always be scheduled around customers production schedule to eliminate interruptions and lost production. The service schedule will start immediately with the first purchase of adhesive and every four months afterward.

Kee-Pak Inc. – P.O. Box 250 - Alabaster, AL. 35007
Phone: (205) 620-0267 Fax: (205) 664-4818 – Email: keepak@charter.net

With each service the following task will be performed:

- Complete tank drain out and cleaning.
- Complete hose and gun flushing.
- Change out of all tank and gun filter screens.
- Removal and cleaning of tank inlet screen.
- Inspection and clean out of electrical control cabinet.
- Inspection and lubrication of air motor or gear pump system.
- Inspection and clean out of air control filter / regulators.
- Inspection and cleaning of all nozzles.
- Inspection and adjustment of all box machine drive chains, belts and pulleys.
- Inspection and adjustment of box trees, box guides, and box bottom stops.
- Inspection and adjustment of box mandrels and compression sections.
- Inspection and adjustment of feed speeds and motor controls.
- Inspection and cleaning of vacuum pump filters.
- Lubrication of all bearings, chains, cams, and roll bearings.
- Complete report on machine condition, additional recommendations, and placement of dated service tag on machine.

NOTE: Service includes all labor, travel and other expenses, but does not include parts, such as replacement filter screens, nozzles, etc... Parts can be supplied buy customer or purchased from KEE-PAK, Inc. during service.

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